

# Work Order ID 52029

September 14, 2009 9:15:23 AM



Page 1

Item ID: D3161-7

Accept



Setup Start



Revision ID: A2

Stop



Item Name: Hinge 14.0"

Start Date: 9/14/09 Start Qty: 15.00



Cust Item ID:

Required Date: 9/22/09 Req'd Qty: 15.00



Customer:

Reference:

Approvals:

Process Plan: *RL*

Date: *09-21-09*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3161

Rev A2

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

(1) 72" Hinge makes (5) D3161-7 parts at 14" long: Cut to length as per Dwg D3161

*15* *09/09/15* *(15)*

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*=> See 102/15*

*(15)* *x*

120

Identify as per dwg & Stock Location: *6A*

0.00



Packaging

Memo

0.00

Packaging

*9/14/15*

*(15)* *15*

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Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/16

U 9.9.16

# Picklist Print

September 14, 2009 9:15:22 AM

Page 1

Work Order ID: 52029

Parent Item: D3161-7RevA2

Parent Item Name: Hinge 14.0"


Comments:

Start Date: 9/14/09

Required Date: 9/22/09

Start Qty: 15.00

Required Qty: 15.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20257-3-7200		Purchased	No			100	f	102.0000	15.0000	1.200		
												
Piano Hinge												

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

102

101334

4

110267

19

111072

39

112612

40

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
15

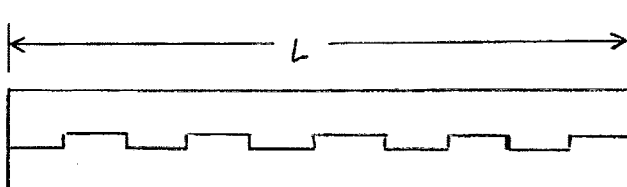
*EP 09/09/15*



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KF	APPROVED #	DRAWING NO. D3161	REV. A SHEET 1 OF 1
DATE 02.04.24		TITLE HINGE	SCALE NTS
A	02.04.24	NEW ISSUE	
A1	04.02.27	ADDED D3161-5	
A2	04.06.30	ADD D3161-7 & D3161-9	

RELEASED  
02.04.24

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 52029

NOTES:

- ① MAKE FROM MS20257-3-7200 HINGE

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